# **TETRAHEDRON REPORT NUMBER R106**

## NITROGEN INSERTION REACTIONS OF BRIDGED BICYCLIC KETONES. REGIOSELECTIVE LACTAM FORMATION

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### INTRODUCTION

This critical review of nitrogen insertion reactions of bridged bicyclic ketones leading to bridged bicyclic lactams is based upon reports of the Beckmann<sup>1</sup> and Schmidt<sup>2</sup> rearrangements and modifications of these reactions. The reactive substrates are primarily oximes, azidohydrins, and alkylnitrones from ketones; the catalysts are active acid derivatives, acids, and bases. Major issues are the regioselectivity of nitrogen insertion, especially the tension between methylene and bridgehead methine migrations; the reactivity of substrates; the competition between nitrogen insertion and cleavage processes; and the reaction conditions necessary to obtain synthetically useful yields of insertion products.

The reader is referred to other sources for nitrogen insertions of bridged bicyclic ring systems through reactions of olefins with hydrazoic acid,<sup>3</sup> via azide decomposition,<sup>4</sup> from vicinal nitrosoamines,<sup>5</sup> by amination of bridged bicycloalkanes or their corresponding chlorides,<sup>6</sup> through rearrangements of  $\alpha$ -nitrocarbonyl compounds,<sup>7</sup> or from N-chloroamino bridged bicycloalkanes.<sup>8</sup>

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### I. BICYCLO [2.2.1]HEPTANONES

## (A) 2-Oxo-isomers

### 1. Parent system

(a) Major bridgehead migration. The regiochemistry of nitrogen insertion resulting from the Beckmann rearrangement of norcamphor oxime 1 can be viewed in historical perspective in Table 1. The earliest reports in a pair of Swiss patents<sup>9,10</sup> (entry 1) of sulfuric acid catalyzed rearrangement of oxime 1 to form 2-azalactam 2, the product of bridgehead migration, could not be duplicated by later workers. Hall<sup>11</sup> (entry 2) obtained from oxime 1 a liquid whose vpc analysis indicated seven components, each representing from 6 to 29% of the total mixture. In an effort to clarify matters, Fox



Table 1. Beckmann rearrangement of norcamphor oxime 1

Entry	Catalyst	Product	Ratio	Yield (%)	Year	Ref.
1	85% H <sub>2</sub> SO4	2	-	70-90	1951,1953	9,10
2	" seven	components			1960	11
3	n	2/3	45/55 <sup>a</sup>	15	1968	12
4	25х н <sub>2</sub> so4	2	-	_ <sup>b</sup>	1971	16
5	PhSO <sub>2</sub> C1/NaOH	2	-	-	1953	9
6	p-MePhSO <sub>2</sub> C1/NaOH	2/3	66/34 <sup>C</sup>	38	1960	11
7	PhSO <sub>2</sub> C1/NaOH	2	-	_b,d	1971	16
8	p-MePhSO2C1 <sup>e</sup>	2	-	35	19 <b>61</b>	13
9	ultraviolet light	2/3	-	28	1969	17
10	BF <sub>3</sub> /tetrachloroethane	2	-	91	1971	16

(a) The ratio was determined by VPC of the corresponding amines. (b) Mainly nitrile cleavage products were observed. (c) The ratio and structural identities were assumed from VPC analysis and IR of a mixture. (d) Similar results were obtained with PCl<sub>5</sub>, polyphosphoric acid, and boron trifluoride/acetic acid catalysts. (e) The oxime tosylate was refluxed in ethanol.

and Reboulet<sup>12</sup> (entry 3) repeated the rearrangement of norcamphor oxime 1 in 85 $_{0}^{\circ}$  sulfuric acid and reduced the crude lactam mixture to obtain in low yield a 45/55 ratio of 2-aza/3azabicyclo [3.2.1] octanes. This result seems to suggest that bridgehead migration during sulfuric acid catalyzed rearrangement of norcamphor oxime 1 is the *minor* process. However, the ratio of amines may not represent the ratio of lactams 2/3 formed during Beckmann rearrangement, since the 2azalactam 2 does not reduce cleanly with lithium aluminum hydride as does the 3-azalactam 3.<sup>13-15</sup> Under milder acid conditions, Conley<sup>16</sup> (entry 4) obtained mainly nitrile cleavage products, but did find only 2 as lactam product in unspecified yield.

The early Swiss patent<sup>9</sup> report of formation of lactam 2 under conditions of base catalysis (entry 5) also proved to be questionable. Hall<sup>11</sup> (entry 6) treated norcamphor oxime 1 with benzenesulfonyl chloride/aqueous sodium hydroxide to obtain an inseparable mixture, IR consistent with lactam functionality, shown by vpc (vapor pressure chromatography) to be a 66/34 mixture of two major components. Upon the assumption that both components of the mixture were lactams and that the migrating group is "that which forms the stablest carbonium ion," the major lactam was assigned the 2-azalactam structure 2 and the minor lactam the 3-azalactam structure 3. Conley<sup>16</sup> (entry 7) found

only the 2-azalactam 2 under similar conditions. Elderfield and Losin<sup>13</sup> (entry 8) obtained the 2azalactam 2 in reasonable (35%) yield by refluxing norcamphor oxime 1 tosylate in ethanol. The structure 2 was so assigned because it was isomeric with the 3-azalactam 3, obtained independently and correlated with *cis*-cyclopentane-1,3-dicarboxylic acid.

The photochemical Beckmann rearrangement<sup>17</sup> of oxime 1 (entry 9) gave a mixture of lactams 2 and 3, based upon vpc retention times of the corresponding amines; isomer ratios were not reported. The report<sup>16</sup> that boron trifluoride in tetrachloroethane converts oxime 1 to 2-azalactam 2 in 91  $^{\circ}_{o}$  yield (entry 10) is notable for its regioselectivity and high yield.

Major formation of the 2-azalactam 2 regioisomer during Beckmann rearrangement of 1 under the synthetically useful conditions of boron trifluoride catalysis is worthy of mechanistic comment. Alternative pathways are shown in Scheme 1. Norcamphor 1 exists as a mixture of *syn-* and *anti*isomers.<sup>11</sup> Under conditions of an acid catalyzed equilibrium of oxime stereoisomers, preferential synchronous bridgehead migration of norcamphor *anti-*oxime 1 affords via path a the iminocation 4, which hydrates to give lactam 2.



Scheme 1. Possible reaction pathways for rearrangement of oxime 1

Alternatively, in strongly acidic media carbon migration may be non-synchronous with heterolytic N-X bond cleavage and an electron deficient nitrogen cation 5 may form. Under these conditions migratory preference is not determined by oxime 1 stereochemistry, but by other steric, conformational, or electronic factors. The regioselection for 2-azalactam 2 and the absence of abnormal Beckmann cleavage products<sup>16,18</sup> tend to rule out a nitrogen cation 5 mechanism as a likely explanation for the boron trifluoride in tetrachloroethane results.

Another mechanism involving bridgehead cleavage to 6 followed by recombination of cation and nitrile to give iminocation 4 is possible; however, the absence of abnormal Beckmann cleavage products, nitriles and lactones, normally the major products of norcamphor oxime 1 rearrangements under a cleavage—recombination mechanism, appear to rule out this third pathway.<sup>16,18</sup>

Whatever the mechanism, boron trifluoride in tetrachloroethane affords the most synthetically useful yields of bridgehead migrated 2-azalactam 2. Yet, in no other case has this reagent been used to catalyze rearrangement of a bridged bicyclic oxime and in this single case there is no detailed experimental section.<sup>16</sup>

(b) Major non-bridgehead migration. Elderfield and  $Losin^{13}$  in 1961 performed the Schmidt reaction on norcamphor 7 with sodium azide and cold concentrated sulfuric acid in chloroform, benzene, or without solvent, to afford 10-30% yields of 3-azalactam 3. In 1968 Potti and Nobles<sup>14</sup> improved the yield to 40-45% by using hydrazoic acid prepared *ex situ* and adding phosphorus pentoxide to the sulfuric acid. Although to an extent the low yield and the presence of unidentified cleavage products minimize its significance; nevertheless, the preference for solely methylene migrated

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3-azalactam 3 in the Schmidt rearrangement of norcamphor 7 contrasts sharply with the preference for bridgehead methine migration to 2-azalactam 2, reliably reported by several workers for Beckmann rearrangement of norcamphor oxime 1. (See IAIb). So, too, does the regiospecificity observed for Schmidt rearrangements of substituted monocyclic ketones 8 and 9 contrast with hydrazoic acid mediated nitrogen insertion in norcamphor 7. Shechter and Kirk<sup>20</sup> have rearranged



cyclopentanones 8 and cyclohexanones 9 with hydrazoic acid in sulfuric acid to give 60-80% isolated yields of lactams 10 and 11 derived by methine migration.





The generally accepted mechanistic views of the Beckmann and Schmidt reactions<sup>13,21,22</sup> in 1961 suggested identical products should result from either rearrangement of norcamphor 7. In Scheme 2, adapted from Elderfield and Losen,<sup>13</sup> one mechanistic outline for the Schmidt rearrangement of ketone 7 is shown. Following addition of hydrazoic acid to 7 to form an azidohydrin 12, a loss of water occurs to give the iminodiazonium ion 13. Ion 13, analogous to a protonated oxime, is capable of *syn-anti* stereoisomerism, and migration of the group *trans* to the leaving nitrogen would be expected to occur in a synchronous manner. Loss of nitrogen would generate the same iminocation 4, the precursor of 2-azalactam 2, formed during the Beckmann rearrangement. But the 2-azalactam 2 is not the observed product, so this mechanistic rationale does not explain preferential formation of the 3-azalactam 3 under Schmidt conditions and primarily 2-azalactam 2 under Beckmann conditions. Why does methylene migrate in the Schmidt reaction?



Scheme 2. An iminodiazonium ion mechanism for the Schmidt rearrangement of 7

In 1966 DiMaio and Permutti,<sup>23</sup> drawing upon earlier suggestions of Sauers<sup>24</sup> and of Murray *et al.*<sup>25</sup> on the mechanism of the Baeyer-Villiger reaction, as well as their own work on the Schmidt rearrangement of *cis*-8-methylhydrindan-1-one 14, suggested the simultaneous action of two mechanisms to explain the formation of regioisomeric nitrogen insertion products. The first mechanism, based upon a stereoelectronic control theory, is that of Scheme 3 and involves stereospecific migration of bridgehead carbon *anti* to the leaving group in the trigonal intermediate 15 to form iminium ion 16. Addition of water to 16 yields the 2-azalactam 17, the only lactam formed by this mechanism. For the present argument it is probable that the iminodiazonium ion 15 and the oxime of ketone 14 are isosteric, since  $-N_2^+$  is bulkier than OH, and 15 should exist in the *anti* form. The oxime of 14, which exists only in the stereoisomeric form with hydroxyl *anti* to Me, rearranges with phosphorus pentachloride only by bridgehead migration to give 2-azalactam 17. Further, it is known that iminodiazonium ions rearrange by *anti* migration as in the Beckmann rearrangement.<sup>23</sup>



Scheme 3. The iminodiazonium ion mechanism for rearrangement of 14

The mechanism of Scheme 3 for rearrangement of 14 can also be utilized to account for tetrazole 18 formation by addition of azide ion to iminocation 16, and to explain the formation of nitrile 20 and tetrazole 21, formed following cleavage of iminocation 16 to carbocation 19. Under the Schmidt reaction conditions tetrazoles 18 and 21 can not be formed from the corresponding lactam 17 and hydrazoic acid; nor does the unsaturated nitrile 20 form from the lactam 17, which is stable to the sulfuric acid conditions employed.



Scheme 4. The azidohydrin mechanism for rearrangement of 14

A second mechanism for rearrangement of 14 shown in Scheme 4 is based upon a theory of relative boat-chair conformational strain energies. Synchronous rearrangement of an azidohydrin 22 with loss of nitrogen can lead directly to lactams. Two possible azidohydrins are derivable from hydrindanone 14. If azide is primarily on the less hindered convex face of the molecule as in 22, and if migration occurs via a transition state with an energetically favored chair conformation,<sup>25</sup> 3-azalactam 23 will result via methylene migration. Bridgehead migration of the same azidohydrin 22 to afford 2-azalactam 24 would occur through a less favorable boat transition state.

In applying the dual mechanistic concepts of Schemes 3 and 4 to the different behavior of norcamphor 7 upon Schmidt and Beckmann conditions, DiMaio and Permutti<sup>26</sup> have suggested that Beckmann rearrangement to afford mainly 2-azalactam 2 is controlled by the preferred *anti* stereochemistry of norcamphor oxime 1. By contrast, the Schmidt reaction product 3 is determined by the "direction of the attack of reagent (hydrazoic acid) on the substrate 7 and with the duplicity of the mechanism."

However, if the same reasoning utilized in Scheme 4 to explain the preferred methylene migration in the Schmidt rearrangement of hydrindanone 14 is applied to rearrangement of norcamphor 7, attack by azide on the carbonyl of 7 will occur primarily from the *exo* face to give azidohydrin 12. The chair conformation transition state formed by path a migration of the bridgehead methine will lead to the 2-azalactam 2; but this is *not* observed. The 3-azalactam 3 from the boat transition state path b is observed. The suggested boat-chair analysis is clearly deceptive.

Do lactams 2 and 3 exist in chair forms? In so far as lactam functionalities are planar,<sup>27</sup> models indicate semi-rigid half-chair conformations for both the 2-azalactam 2 and the 3-azalactam 3, differing in the nature of the torsional interactions  $H_1$ -NH-CO-H<sub>4</sub> in 2 and  $H_1$ -CO-NH-H<sub>4</sub> in 3. The observed 3-azalactam 3 in the Schmidt rearrangement has a favorable  $H_1$ -CO oxygen eclipsing,<sup>29</sup> and the NH and H<sub>4</sub> protons are staggered. The 2-azalactam 2 has an NH-H<sub>1</sub> near eclipsed interaction and the H<sub>4</sub> protons are staggered with the CO oxygen in a less stable arrangement than for 3. Torsional strain effects appear to favor 3-azalactam 3 as the more stable half-chair structure. But, are these torsional effects felt in the transition states leading from 12 to azalactams 2 and 3?



Sauers and Beisler<sup>29</sup> in a 1964 study of oxygen insertion reactions considered forces which might work in opposition to both electronic effects and boat form transition state interactions, which were presumed to favor bridgehead methine migration for norcamphor 7 in the above analyses. The conformation of leaving residue in 12 should not be product determinative, since the N<sub>2</sub> residue should be capable of attaining a *trans* coplanar relationship with either methine or methylene migrating groups. The crucial factor was suggested<sup>29</sup> to be "the torsional strain (of 12) caused by the eclipsed nonbonded interactions between the substituents on C<sub>2</sub> and the hydrogens on C<sub>3</sub>," estimated at 2–3 kcal/mol. Nonbonded interactions between substituents on C<sub>2</sub> and the bridgehead C<sub>1</sub> were said to be less severe since the dihedral angles are 44° (H<sub>1</sub> and C<sub>2</sub> *exo* substituent) and 79° (H<sub>1</sub> and C<sub>2</sub> *endo* substituent; thus, migration of the C<sub>2</sub>–C<sub>3</sub> bond would proceed with greater relief of eclipsing strain.

To its credit as a working model, the above localized torsional strain theory, which puts a major focus on relative torsional strain as the determinative transition state energy factor, can be used to rationalize favored methylene migration not only for the Schmidt rearrangement of norcamphor 7, but for decomposition of 2-azidonorbornane 25a,<sup>30</sup> deamination of *exo-* and *endo-*norbornylmethylamines 25b and 25c,<sup>31,32</sup> solvolysis of *exo-*norbornylmethyl tosylate 25d,<sup>33</sup> and reaction of norcamphor with diazomethane via 25e.<sup>33</sup> The torsional strain theory can not be the total story, however, as can be seen by rearrangement of norcamphor 7 with buffered peracetic or trifluoroperacetic acids, presumably via a tetrahedral intermediate 25f, to afford only the bridgehead migrated product  $26.^{34.35}$ 



### 2. Functionalized derivatives

(a) Major bridgehead migration. Reaction of camphor oxime 27a with thionyl chloride,<sup>36-38</sup> sulfuric acid,<sup>39,40</sup> hydroiodic acid,<sup>41</sup> polyphosphoric acid,<sup>42</sup> benzenesulfonyl chloride/sodium hydroxide,<sup>43</sup> phosphorus pentoxide,<sup>44</sup> by photolysis in methanol,<sup>45a</sup> or pyrolysis,<sup>45a</sup> affords no lactam 28, but only products derived from initial bridgehead cleavage, such as nitrile<sup>45a</sup> 29 and iminolactone<sup>42</sup> 30. Similarly, the oxime of *endo*-chlorocamphor 27b upon treatment with sulfuric acid gave only abnormal Beckmann cleavage products.<sup>46</sup> Irradiation of camphor oxime<sup>27a</sup> in methanol/acetic acid has been reported by Sato *et al.*<sup>45b</sup> to afford in unspecified yield a lactam, mp 133–136°, assigned as 2-azalactam 28. This lactam differs in mp from a lactam, mp 156–160°, prepared by an independent route and also assigned structure 28.<sup>45c</sup>



Apsimon and Hunter<sup>47a</sup> have reacted camphor 31 with excess sodium azide in chloroform/sulfuric acid to obtain 30% of urea 32, in principle the product of a bridgehead nitrogen insertion, along with 1% of the 3-azalactam 33. The authors suggest the urea 32 to be derived by either a second Schmidt reaction of the 3-azalactam 33 or by ring opening of the 3-azalactam 33 to an amino acid, followed by Schmidt reaction to an aminoisocyanate and ring closure. Surprisingly, we<sup>47b</sup> have obtained 33, the product of methylene migration, in 42% yield from 31 using hydroxylamine-O-sulfonic acid/formic acid, a Beckmann catalyst! (Compare IVA).



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The presence of a bridgehead Me group is not of itself sufficient to cause bridgehead nitrogen insertion to fail under non-photoirradiation conditions. Fenchone oxime 34 upon treatment with phosphorus pentachloride<sup>48</sup> or phosphorus pentoxide<sup>44</sup> affords 2-azalactam 35 in unspecified yield along with olefin cleavage products. It should be noted that treatment of the nitrile 36 with sulfuric acid affords the 2-azalactam 35.



In general oximes of substituted bicyclo [2.2.1]heptan-2-ones having a bridgehead methine hydrogen afford bridgehead nitrogen insertion products. Examples are shown in Table 2; oxime stereochemistry was in all cases unspecified, but is presumably *anti* to the bridgehead.

Table 2. Beckmann rearrangement of substituted norbornan-2-one oximes

Oxime	Conditions	Product	Yield (%)	Ref.
37 0	A		43	50
A.A. 38	о в	42 ANH	9 42	11, 51
39	C,D		15	9
	B		31	11,51

A. Toluenesulfonyl chloride/pyridine; B. Benzenesulfonyl chloride/ sodium hydroxide; C. Oxime acetate/hydrochloric acid; D. Oxime acetate/acetic acid.

(b) Major non-bridgehead migration. As with the parent norcamphor 7, Elderfield and Losin<sup>13</sup> found cyclopentanonorcamphor 39 with sodium azide/concentrated sulfuric acid/chloroform undergoes nitrogen insertion to give 3-azalactam 45, but in less than 10% yield. While camphor 31 afforded only 1% of the 3-azalactam 33,<sup>47a</sup> and camphorquinone 46 gave only cleavage to camphoramic acid monoamides 47 and 48 with sodium azide/sulfuric acid,<sup>52</sup> camphor 31 with hydroxylamine-O-sulfonic acid/formic acid gave 42% 3-azalactam 33.<sup>47b</sup> (See IA2a).



### 3. Bridged tricyclics and polycyclics

Sharp-melting nortricyclanone oxime 49, likely a single stereoisomer, was reported by Hall<sup>11</sup> to rearrange with benzenesulfonyl chloride/sodium hydroxide to lactam 50 in 38% yield. Since the structure 50 was assigned on the assumption of cyclopropane ring migration, it should be considered unproven without confirmatory spectral data. By contrast, oxime 51, the trimethyl analog of 49, upon treatment with dilute sulfuric acid afforded only nitrile 52, derived from cleavage of the tertiary bridgehead.<sup>53</sup>



### (B) 7-Oxo-isomers

Conley and Ghosh,<sup>16</sup> citing unpublished work of Gassman, report phosphorus pentachloride treatment of norbornan-7-one oxime 53 to nearly totally 3-cyclohexenylnitrile 54. The comment,<sup>16</sup> "These results indicate the generality of the fragmentation process in the bicyclic systems bearing a bridgehead oximino group," should not be taken to imply inability to form lactams from oximes of bridging CO groups, such as in 53, as will be seen in several sections of this review. (IB, VA, VC, VIIIA).



Hirao et al.<sup>19</sup> in 1977 studied nitrogen insertions of a 1:1 mixture of Z- and E-bis-homocubanone oximes 55. The most effective catalyst for nitrogen insertion was polyphosphoric ester (PPE) in chloroform, conditions not likely to cause Z-E oxime isomerization. A 47% yield of lactam 56, from insertion of nitrogen on the cyclopentane side of 55, and 11% of lactam 57, from cyclobutane migration, were obtained in addition to 7% of brendanol 58a, from cleavage of 55 at the cyclobutane bridgehead followed by cationic rearrangement. Lactam structures 56 and 57 were assigned utilizing <sup>1</sup>HNMR spectra of specifically cyclobutane bridgehead deuterated structures.

Other catalysts for rearrangement of oximes 55 were less effective for formation of lactams, but led to greater amounts of cleavage products. For example, aluminum chloride in benzene catalysis led to 60% recovery of brendyl chloride 58b and acetic acid afforded 40% of a 1:1 mixture of brendanol acetate 58c and polycycle 59. Homocubanone 61 with hydrazoic acid in methanesulfonic acid was found by Mehta *et al.*<sup>54</sup> to give only brendanol mesylate 58e in 45% yield.

The regiospecific fission of homocubanone oximes 55 at only the cyclobutane bridgehead site to form 95% brendanol formate 58d in a yield unrelated to the configuration of the starting oximes was used by Hirao<sup>19</sup> to suggest a cleavage mechanism involving formation of an unusual cationic nitrogen intermediate 60, in which oxime stereochemistry has been lost.



### II. BICYCLO [3.1.1]HEPTANONES

## (A) 2-Oxo-isomers

Although nitrogen insertions of the parent ketone have not been investigated, Erdtman and Thoren<sup>50</sup> found verbanone oxime **62** with toluene-sulfonyl chloride/pyridine affords bridgehead inserted 2-azalactam **64**; sulfuric acid catalysis gave only nitrile cleavage products. The structure of lactam **64** and its corresponding amine reduction product **66** follow from <sup>1</sup>H NMR shift and coupling parameters and nonidentity with the 3-azaisomer of amine **66**.

Hall<sup>55</sup> isomerized nopinone oxime 63, assigned the *anti* configuration, with benzenesulfonyl chloride/sodium hydroxide to give 43  $\frac{9}{10}$  yield of what was assumed to be the 2-azalactam 65. Since 62 is converted to 64, the 2-azalactam 65 is likely a correct assignment.



Fleming et al.<sup>56</sup> have rearranged pin-2-en-4-one oxime tosylate 67 in acetic acid/hydrochloric acid to give bridgehead substituted lactam 68 in  $72\frac{0}{20}$  yield (see IVA2).



## (B) 3-Oxo-isomers

The oxime of isopinocamphone 69 has been rearranged with either polyphosphoric acid<sup>57</sup> or toluenesulfonyl chloride/sodium hydroxide,<sup>58</sup> to afford lactam 71 in unspecified yield. Pinocamphone 70, oxime stereochemistry presumably *anti* to the  $\alpha$ -Me substituent, afforded with toluene-sulfonyl chloride in unspecified yield the lactam 72 from methine migration.<sup>58</sup>



### III. BICYCLO [2.2.2] OCTANONES

### (A) 2-Oxo-isomers

### 1. Parent system

Hall<sup>11</sup> rearranged bicyclo [2.2.2] octanone oxime 73 with benzenesulfonyl chloride/sodium hydroxide in 25  $%_0$  yield to what was assigned as the 2-azalactam 74. Morita and Suzuki<sup>59a</sup> confirmed Hall's assignment obtaining 84  $%_0$  of lactam 74 using oxime 73 and toluenesulfonyl chloride/pyridine catalysis, while Reinisch *et al.*<sup>59b</sup> obtained lactam 74 in 57  $%_0$  yield using polyphosphoric acid catalysis.



## 2. Derivatives and heteroanalogs

Morita and Suzuki<sup>59a</sup> studied the Beckmann rearrangement of *anti* oximes of the bicyclo [2.2.2] octanones shown in Table 3. In all cases of nitrogen insertion mechanistic precedent for *anti* migration and <sup>1</sup>H NMR analysis of products indicated 2-azalactams were obtained. In light of the difficulty in obtaining 2-azalactams from bridgehead substituted nonbornan-2-ones (IA2a), isolation of lactams **81**, **83**, and **84** with nitrogen insertion adjacent to bridgehead are notable. As seen for reaction of **77**, yields of lactam formation decrease with increasing stability of a bridgehead carbocation. Examination of molecular models of the tetramethyloxime **79** revealed it is much more difficult to open than the monomethyl oxime **76** due to steric interactions of the Me groups in **79**. The difficulty in opening the bicyclic oxime **79** to a nitrile cation has been suggested as an explanation for the increased yield of lactam **84** over lactam **81**.

The oxime of dibenzobicyclo [2.2.2] octanone 85 affords only cleavage products, substituted 9anthranylacetonitriles 87, with phosphorus pentachloride, thionyl chloride, or benzenesulfonyl chloride/sodium hydroxide; or 9-anthranylacetamides 88 with boron trifluoride, polyphosphoric acid, or hydrochloric acid.<sup>60</sup> By contrast,<sup>61</sup> sodium azide in trichloroacetic acid converted

Catalyst Yield (%) Lactam Parent Ketone 76 (92) 80 A (B) 75 R=H (B) 23 (27) 81 76 R=Me (D) (2) C 6 OMe OMe A (B) 0 (0) 82 77 R=Ph ٠O 23 78 83 MeOMe (B) 67 (65) A 79 84 С 0  $\cap$ OMe OMe

Table 3. Beckmann rearrangement of substituted bicyclo [2.2.2] octanone oximes<sup>59</sup>

A. Benzenesulfonyl chloride/sodium hydroxide; B. Toluenesulfonyl chloride/ pyridine; C. Polyphosphoric acid; D. Phosphorus pentachloride/benzene

dibenzobicyclo [2.2.2] octanone 85 to the 3-azalactam 86 in  $10\frac{9}{6}$  yield in addition to major amounts of nitrile cleavage product.



Mikhlina *et al.*<sup>62</sup> in a 1965 study of the bridgehead azabicyclo [2.2.2] octanone **89** found nitrogen insertion adjacent to the bridgehead to afford lactam **90** in 50% yield with sodium azide in sulfuric acid and in 28% yield upon treatment of the corresponding oxime of **89** with sulfuric acid. Bridgehead cleavage product **91** was also obtained in 50% and 57% yields, respectively. Lactam **90** could be converted to **91**.



Although hydrazoic acid catalyzed rearrangement of bicyclo [2.2.2] octanone has not been reported, norbornan-2-one 7 yields the product of methylene migration in the Schmidt rearrangement (IA1b). Paquette and Scott<sup>63</sup> have suggested a decreased proclivity for methylene migration to an electron deficient site in an intermediate of type 92 because of electron withdrawal by a proximal protonated nitrogen atom; stereospecific rearrangement of an *anti*-iminodiazonium ion 93a is also plausible under the acidic conditions.



Grob et al.<sup>64</sup> upon treatment of the oxime benzoate 93b with aqueous methanolic potassium hydroxide obtained, naturally, Grob fragmentation. The fragmentation of 93b involved not bridgehead cleavage as reported<sup>62</sup> for ketone 89, but methylene cleavage aided by bridgehead nitrogen participation to form the iminium ion 94, hydrolysis of which gave in 55% overall yield the piperidine 95. The same fragmentation mode with the oxime tosylate 93c was observed in 80% ethanol or aqueous base.



Treatment of the ketoxime 96 with toluenesulfonyl chloride/pyridine gave 91 % of cleavage product 97.65



IV. BICYCLO [3.2.1] OCTANONES

## (A) 2-Oxo-isomers

## 1. Parent system

Nitrogen insertion reactions of bicyclo [3.2.1]octan-2-one 98 are shown in Table 4. Hall<sup>16</sup> in 1961 reported (entry 1) rearrangement of bicyclo [3.2.1]octan-2-one 98 oxime with benzenesulfonyl chloride/sodium hydroxide to afford in 33 % yield crystals, mp 85–87°, assigned the 2-azalactam structure 99 on the assumption of bridgehead migration. Repetition of this work by Szczepanski<sup>66</sup> (entry 2) indicated a mixture of lactams 99 and 100, with only a slight preference for lactam 99, results under the base catalyzed conditions. Lactam 99, mp 115°, was best formed (entry 3) using the hydroxylamine -O-sulfonic acid/formic acid method<sup>66</sup> recently described by Olah and Fung.<sup>67</sup> The slight preference for methine migrated product 99 in the base catalyzed Beckmann rearrangement (entry 2) contrasts sharply with the total preference for bridgehead migrated products in the Beckmann rearrangement of the corresponding bicyclo [2.2.1]heptan-2-one oximes (IA1a and IA2a).



			Lect	LB (X)		
Entry	Derivative	Catalyst	99	100	Yield (X	) Ref.
1	Oxime	benzenesulfonyl chloride/ sodium hydroxide	100	-	33	11
2	Oxime	Same	55-60	40-45	48	66
3	-	bydroxylamine-O-sulfonic acid/formic acid	<b>&gt;95</b>	-	73	66
4	-	hydroxylamine sulfate/ sulfuric acid	-	100	36	68
5	-	Same	18-23	77-82	72	66
6	-	hydrazoic acid/sulfuric acid/polyphosphoric acid	-	100	40	68
7	-	Same	33-40	60-67	50	66

Table 4. Nitrogen Insertions of Bicyclo [3.2.1]octan-2-one 98

Arya and Shenoy<sup>68</sup> (entry 4) treated the ketone **98** with a suspension of hydroxylamine sulfate in concentrated sulfuric acid at 116° to afford a crystalline solid, mp 106°, in 36% yield assigned the 3-azalactam structure **100**. The structural assignment to **100** was made by analogy with the Schmidt reaction product of norbornanone **7** (IA1b) and <sup>1</sup>H NMR shift parameters (CDCl<sub>3</sub>)  $\delta$  2.5 (m, C<sub>4</sub>, 2 H) and 3.10 (m, C<sub>1</sub>, C<sub>9</sub>, 3 H). The absence of decoupling data and the suspect assignments suggested a reexamination of this reaction. Szczepanski<sup>66</sup> (entry 5) substituted hydroxylamine hydrochloride for the sulfate salt used by Arya<sup>68</sup> and obtained a crude mixture of 2-azalactam **99**, <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  3.10 (m, 2 H), 2.50 (m, 1 H); lactam **100** is favored by about a 4:1 ratio.

The ketone 98 in phosphorus pentoxide/sulfuric acid to which hydrazoic acid in chloroform was added (entry 6) was reported<sup>68</sup> to give the 3-azalactam 100 in 40% yield. Szczepanski<sup>66</sup> (entry 7) repeated this reaction and obtained a roughly 2:1 mixture of 3-azalactam 100 to 2-azalactam 99. It is notable that both the Schmidt and Beckmann rearrangements in strong sulfuric acid give major methylene migrated product, 3-azalactam 100 (entries 4–7). On the other hand, the method of Olah and Fung,<sup>67</sup> also involves catalysis by sulfuric acid and it affords only methine migrated product, 2-azalactam 99 (entry 3).

Fleming<sup>56</sup> converted 5,8,8-trimethylbicyclo [3.2.1] octan-2-one-3-oxime 101 with thionyl chloride to acid chloride cleavage product 102a. Curtius rearrangement of 102a to urethane 102b followed by heating and hydrolysis afforded  $61 \frac{9}{20}$  of lactam 103.



### 2. Dehydroderivatives

A key step in conversion of ketone 104 to cyclopentene 107, a proposed synthon for a more elaborate Vitamin  $B_{12}$  synthetic effort of the Woodward group,<sup>69</sup> involved formation of lactam 106. Oximation of 104 results in a mixture of 105 and 108, primarily of the bridgehead syn hydroxyl stereoisomer 108. Polyphosphoric acid treatment of the oxime mixture affords lactams 106 and 109 in an undesirable 1:2 ratio. Ethanol recrystallization of the 105/108 oxime mixture gave the desired lactam 106 in 26% yield as well as 57% of recovered syn oxime 108. Fleming and Woodward<sup>69</sup> found the syn oxime tosylate from 108 to be thermally stable relative to the anti oxime tosylate from 105, even to base. On this basis, mild acid in a nucleophilic solvent, conditions sufficient to isomerize the oxime tosylate of 108 to that of 105 but to rearrange only the oxime tosylate of 105, was predicted to give the desired lactam 106 in 82% yield. Fleming et al.<sup>56</sup> also found that the oxime sulfonates 110 underwent rearrangement in acetic acid/hydrochloric acid at 95° to give 2-azalactam 111 in 93% yield.



Fleming<sup>69</sup> has suggested that the low propensity for vinyl migration in 108 follows from the inability of the p orbitals of the vinyl group to overlap with the emptying orbital on nitrogen as the tosylate group is lost. When vinyl groups migrate with ease to electron deficient centers in the normal Beckmann rearrangement, it is generally because a new bond can be formed first with the electron deficient N atom.<sup>69,70</sup> In discussing nitrogen insertion adjacent to a vinyl group it is relevant to point out here the observation of Barton *et al.*<sup>71,72</sup> on rearrangements of alkyl nitrones from ketones to N-alkylamides with toluene-*p*-sulfonyl chloride/pyridine. In this alternative to the Beckmann rearrangement there has been found a preference for vinyl migration not related to nitrone geometry. For example, the nitrone 112 rearranges to lactam 113 in 52% yield.



### (B) 3-Oxo-isomers

Bicyclo [3.2.1] octan-3-one oxime 114 rearranges with polyphosphoric acid to lactam 115 in 75% yield.<sup>57</sup> N-Methyltropinone 116 undergoes Schmidt rearrangement with hydrazoic acid to lactam 117 in 90% yield.<sup>73</sup>

In parallel syntheses of the pyrrolizidine alkaloid hemiloline 120 by Glass *et al.*<sup>74a</sup> and Wilson *et al.*<sup>74b</sup> 8-oxabicyclo [3.2.1]hept-6-en-3-one oxime 118 tosylate was rearranged in ether/potassium hydroxide<sup>74a</sup> or potassium carbonate/aqueous tetrahydrofuran<sup>74b</sup> to give lactam 119 in 68 % and 92 % yields respectively. Lithium aluminium hydride reduction of 119, bromine mediated transannular cyclization of the resultant amine, and a hydride removal of halogen afforded hemiloline 120.



### (C) 6-Oxo-isomers

The polycycle 121 is formally a member of the bicyclo [3.2.1] octan-6-one class. Treatment of 121 with methanesulfonic acid/sodium azide yields no nitrogen insertion products, but does give the cleavage—rearrangement products 122 (15%) and 123 (10%).<sup>75a</sup> The polycycle 124 with methanesulfonic acid/sodium azide yields 125 (15%) and 126 (20%), again via cleavage and cationic rearrangement processes.<sup>75b</sup>



Although the parent bicyclo [3.2.1] octa-6-one has not been studied for nitrogen insertion, the 1m-methoxyphenyl derivative<sup>76</sup> 127a and the 1-aza analog<sup>62</sup> 127b have been investigated. The Schmidt reaction of 127a failed to afford lactam, but the oxime tosylate of 127a rearranged in 8% yield to lactam 128a; the oxime of 127b rearranged with polyphosphoric acid to lactam 128b in unspecified yield.



## V. BICYCLO [3.5.1]NONANONES

## (A) 2-Oxo-isomers

While the parent carbobicylic ketone structure has not been subject to nitrogen insertion studies, lactam formation from adamantanone 129, here considered a 2-oxobicyclo [3.3.1]nonane, has been well studied as shown in Table 5. In addition to formation of lactam 130, the cleavage products ketomesylate 131, best formed in  $88-90\frac{0}{10}$  yield with sodium azide/methanesulfonic acid from 129,<sup>77</sup> and the oxygen insertion product  $132^{78}$  are to be noted.



Table 5. Nitrogen insertions of adamantanone 129 to form lactam 139

Derivative of 129	Catalyst	Yield (%)	Ref.
N-methylimino-N-oxide	toluenesulfonyl chloride/ pyridine/water	70 <sup>8</sup>	71
Oxime	polyphosphoric acid	52-57	79-81
	polyphosphoric ester (PPE)	81	82
	hydrochloric acid	40	79
	hydrobromic acid	some	83
	methanol/hv	89	84
Ketone (129)	<pre>ivative of 129 Catalyst Y sethylimino-N-oxide toluenesulfonyl chloride/ pyridine/water me polyphosphoric acid polyphosphoric ester (PPE) hydrochloric acid hydrobromic acid methanol/hv cone (129) sodium azide/polyphosphoric acid acetic acid/toluenesulfonic acid 8:3 methanesulfonic acid/water acetic acid/methanesulfonic acid trifluoroacetic acid ) N-methyllactam derivative of 130</pre>	23 (70)	81 (85)
	acetic acid/toluenesulfonic acid	31	86
	8:3 methanesulfonic acid/water	36	77, 86
	acetic acid/methanesulfonic acid	70	77
	trifluoroacetic acid	60	77
	trichloroacetic acid	54	77
(a) N-methyllactam der	rivative of 130		

Adamantanone oxime 133 with polyphosphoric acid afforded a 55 % yield of ketolactam 134.<sup>87</sup> However,  $\alpha$ -methyladamantanone 135 with sodium azide/sulfuric acid rearranged in 60 % yield to a 2:1 ratio of 4-methylprotoadamant-4-en-2-one 136 as major product, and probably 4-methyleneprotoadamantan-2-one 137 as minor product, on the basis of <sup>1</sup>H NMR spectral data aided by lanthanide induced shifts.<sup>88</sup> Lactam products from 135 were not reported (see IA2a).





Diamantanone 138 with sodium azide in methanesulfonic  $acid^{89.90}$  yields 50% of what is postulated to be a mixture of lactams 139 and 140 as well as 41% of acid 141, a cleavage—hydrolysis product. Cleavage occurs at the bridgehead away from the bulk of the intact adamantyl moiety, since there are no hydrogens diaxial to the leaving group and geometrically favored for elimination at the starred C atoms of diamantanone 138. Acid 141 with 50% sulfuric acid affords in 82% yield the hydroxy-ketone 142, stereochemistry speculative, while 96% sulfuric acid converts acid 141 to lactone 143 in 90% yield.



Nitrogen insertion reactions of noradamantan-2-one 144 have been studied by Sasaki *et al.*<sup>91</sup> Mixtures of the two insertion products 145 and 146 are obtained as shown in Table 6. The oxime of 144 exists as a 1:2 mixture of *syn* and *anti* isomers relative to  $C_1$ . Varying yields of olefinic nitriles 147–149, primarily 147 and 148 derived by cleavage at the  $C_1$  bridgehead, were isolated.



#### Nitrogen insertion reactions of bridged bicyclic ketones

		Yiel	<u>1 (%)</u>
<u>Substrate</u>	Resent	Lactan 145	Lactan 146
Oxime	polyphosphoric ester (PPE)	42 `	26
Oxime	toluenesulfonyl chloride/	26	1
	dimethylformamide		
Oxime	phosphorus trichloride	0.5	1.2
Ketone	sodium azide/methanesulfonic acid/	15	25
	acetic acid 2/1/9		

Table 6. Nitrogen insertions into noradamantan-2-one 14491

## (B) 3-Oxo-isomers

Beckmann rearrangement of bicyclo [3.3.1]nonan-3-one oxime 150 with benzenesulfonyl chloride/sodium hydroxide affords 56% yield of lactam 151,<sup>55</sup> and Schmidt rearrangement of the N-methyltropinone homolog 152a with hydrazoic acid gives 91% of lactam 153.<sup>92</sup> The facile Schmidt reaction of 152a contrasts sharply with the failure of the N-tosyl derivative 152b to give oxygen insertion product with organic peracids.<sup>93</sup>



Ogata and Tohoyama<sup>94</sup> obtained only polymeric material, molecular weight 580–650, upon treatment of oxabicyclo [3.3.1]nonan-3-one oxime 154 with the Beckmann catalysts thionyl chloride, benzenesulfonyl chloride, and phosphorus pentachloride. The lactam polyether structure 155 was assigned to the polymer since it lacked amide II bands in the IR spectrum between 1550 and 1600 cm<sup>-1</sup>, characteristic for *trans* amide absorption expected in a cyclic ether polyamide polymer.



### (C) 9-Oxo-isomers

Paquette et al.<sup>95</sup> found the oxime of bicyclo [3.3.1]nonan-9-one 156 gives 34 % yield of lactam 157 with benzenesulfonyl chloride/sodium hydroxide, indicating that oximes of bridging carbonyls can give nitrogen insertion products (compare IB).



Plostniecks<sup>96</sup> found Schmidt rearrangement of 2-pyrrolidinobicyclo [3.3.1]nonan-9-one 158 with sodium azide/sulfuric acid affords lactam 159 (48/8 *exo/endo*), the product of nitrogen insertion at the bridgehead nearest the amine substituent. If the amine substituent is not directly attached to the carbon having the potentially migrating electron pair, the electron withdrawing effect of the protonated amine does not preclude migration. (Compare rearrangement of 89). Why the pyrrolidino group should facilitate migration has not been explained.



VI. BICYCLO [3.3.2] DECANONES

### (A) 9-Oxo-isomers

Sasaki et al.<sup>97</sup> observed nitrogen insertion adjacent to bridgehead upon treatment of homoadamantan-4-one anti oxime **160a** (structure shown) with phosphorus pentachloride/ether or toluenesulfonyl chloride/dimethyl formamide to afford lactam **161** in 83% yield; hydrochloric acid, phosphorus pentachloride/chloroform,<sup>98</sup> or polyphosphoric ester/chloroform catalysis led to 56–64% yields of lactam **161**. Extended reaction times with polyphosphoric ester/chloroform reflux led to only nitrile cleavage product **162**, which can form from lactam **161**.<sup>97</sup>



Keiser *et al.*<sup>99</sup> have reported urea formation upon reaction of the iminoether 163 with hydroxylamine/polyphosphoric acid/methanol to afford 164 in 56 % yield.



Homoadamantan-4-one 165 upon treatment with sodium azide and various strong acids as shown in Table 6 yields as nitrogen insertion products the lactams 168 and 169, as well as the corresponding tetrazoles 170 and 171.<sup>98</sup> The lactams and tetrazoles were reported as 50/50 mixtures of regioisomers on the basis of <sup>1</sup>H NMR analysis. The nonstereospecific rearrangement of homoadamantan-4-one 165 to both lactams and tetrazoles in the Schmidt reaction has been explained by assuming a highly energetic cationic species generated by loss of nitrogen from 165b. This hot species rearranges nonstereospecifically to cations 166 and 167, which upon addition of water or azide ion gives the observed products. The possibility that the ratio of isomeric diazoiminium



Table 7. Nitrogen insertion of homoadamantan-4-one 165 with hydrazoic acid98

Acid catalyst	Yield (%)					
	Lactams 168/169	Tetrazoles 170/171				
methanesulfonic acid	7	48				
methanesulfonic acid/excess sodium azide	-	93				
methanesulfonic acid/scetic	34	24				

ions is determinative of product ratios via stereospecific rearrangement has been deemed implausible because of a possible steric preference for one syn/anti imine isomer 165b over the other, and because of the differing lactam ratio for the Beckmann rearrangement of 160 under equilibrating conditions (85% sulfuric acid) (see below) from that in the Schmidt reaction.

Surprisingly, since insertion of nitrogen adjacent to bridgehead has been reported for Beckmann rearrangement of homoadamantan-4-one oxime 160 with a number of catalysts, the oxime 160 with  $85^{0.5}_{.0}$  sulfuric acid at  $110^{\circ}$  for 12 min gives in  $60^{\circ}_{.0}$  yield mainly nitrogen insertion adjacent to methylene.<sup>98</sup> Analysis by <sup>1</sup>H NMR indicates a 4;1 ratio of lactams 168 and 169 and no observed cleavage products (cf adamantanone VA). Sasaki *et al.*<sup>98</sup> suggest that under oxime equilibrating conditions using  $85^{\circ}_{.0}$  sulfuric acid the *anti* oxime 160a (OH relative to H<sub>1</sub>) leading to 169 has been partially isomerized prior to rearrangement to the *syn* oxime 160b, which leads to the major product 168. This unusual propensity for methylene migration during Beckmann rearrangement has also been found for bicyclo[3.2.1]octan-2-one 98 oxime<sup>66.68</sup> (IVA).



### VII. BICYCLO [4.3.1] DECANONES

## (A) 8-Oxo-isomers

Paquette and Wise<sup>92</sup> rearranged 10-azabicyclo [4.3.1]decan-8-one 172 with hydrazoic acid in 66% yield to lactam 173, utilized in a study of transannular interactions of medium sized rings. Although the corresponding 8- and 9-membered ring lactams undergo a bridging reaction with acid, lactam 174 fails to undergo intramolecular conjugate addition with acid. The remoteness of the dimethylamino group and  $\beta$ -olefinic carbon in preferred conformations of *cisoid* 174 have been proposed to explain the failure of intramolecular conjugate addition.



### VIII. BICYCLO [5.3.1 JUNDECANONES

## (A) 11-Oxo-isomers

Buchanan and Jamieson<sup>99</sup> in a study of bridgehead unsaturation in large bicyclic rings looked at the pyridine catalyzed Beckmann rearrangement of the oxime tosylate of 8-phenylbicyclo-[5.3.1]undec-8-en-11-one 175. Regioselective formation of lactam 176, derived by migration of the nonallylic bridgehead carbon was observed in 70% yield. Attempted hydrolysis of the lactam 176 with hydrochloric acid isomerized the double bond to the bridgehead olefinic site in lactam 177.



### CONCLUSION

Beckmann rearrangements generally occur by preferential bridgehead migration of *E*-oxime stereoisomers to give, if lactams are obtained, nitrogen insertion at the bridgehead. Methylene migration has been observed on occasion upon catalysis with 85% sulfuric acid in several cases,<sup>66,98</sup> and upon reaction of camphor 31 with hydroxylamine-O-sulfonic acid/formic acid.<sup>47b</sup> Polyphosphoric ester or phosphorus pentachloride, high temperatures, or longer reaction times increase the preference for cleavage of *E*-oximes at the bridgehead; bridgehead substitution markedly increases the preference for cleavage, although there are exceptions.<sup>59a</sup>

Schmidt reactions with sodium azide and strong acids, in so far as they occur through tetrahedral reaction intermediates, lead primarily to nitrogen insertion adjacent to methylene rather than bridgehead carbon as shown in Table 8. There are no completely satisfactory rationales for preferential methylene migration.

Ketone (Section)	Structure	Reagent	Yield (%)	Migrating Group	Ref.
7	A o	NaN <sub>3</sub> /H <sub>2</sub> SO <sub>4</sub>	30	Methylene	13
I. A. 1. b	d Je	NaN3/H2SO4/P2O5	40-45	Methylene	14
31	$\mathbf{\chi}$	NaN <sub>a</sub> /H <sub>2</sub> SO <sub>4</sub>	1	Methylene	47a
I. A. 2. b	A	CH <sub>3</sub> OH/HOAc/light/ Oxime	-	Bridgehe <b>a</b> d	<b>45</b> b
		NH <sub>2</sub> 0S0 <sub>3</sub> H/HCOOH	42	Methylene	<b>47</b> b
39  . A. 2. b	A	NaN <sub>3</sub> /H <sub>2</sub> SO <sub>4</sub>	10	Methylene	13
85 111. A. 2	<u>olo</u>	NaN3/CI3CCOOH	Ю	Methylene	61
89 111. A. 2	LN-PO	NaN3 <sup>/H2SO</sup> 4	50	Methine	62
98	٥	NH <sub>2</sub> OSO <sub>3</sub> H/HCOOH	73	Methine	66
IV. A. 1	1 F	NH20H-HCI/H2SO4	72	4:1 Methylene	66
		HN <sub>3</sub> H <sub>2</sub> SO <sub>4</sub>	50	3:1 Methylene	66,

Table 8	Nitrogen insertion	regioselectivity	with com	netitive meth	vlene or brid	laehead meth	ine migration	Acid cata	lucie
rable o.	Nutogen insertion	regioselectivity	with com	pentive meth	yiene or brid	igenead mean	ine mgration.	Açia cata	iysis

165

VII. A

In light of Shechter et al.<sup>100</sup> showing a change in regioselectivity of nitrogen insertion with acid strength for cyclopropyl-alkyl ketones, further investigation of regioselectivity in the Schmidt reaction of azabicyclic ketones is warranted. The use of the Barton et al.<sup>71,72</sup> N-alkylnitrone alternative to the Beckmann rearrangement and Olah and Fung's<sup>67</sup> mild one-step conversion of ketones to lactams in high yields with hydroxylamine-O-sulfonic acid/formic acid should be further applied to bridged bicyclic ketones.

NaN3/MeSO3H

Oxime 160/ 85% H2SO4

93

60

1:1 Methylene/

4:1 Methylene/ Methine

Methine

98

98

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